



TP252 Steel Stand Instructions for Assembly and Use

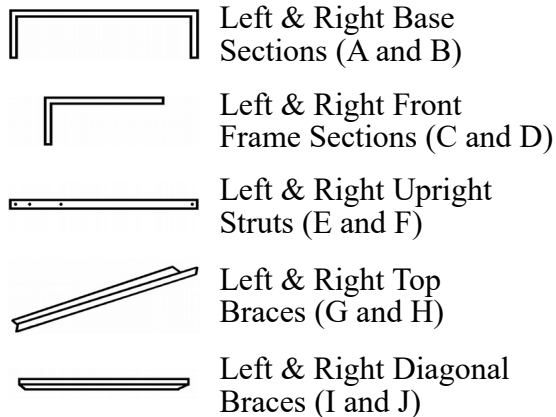
GENERAL INFORMATION

The purpose of this manual is to assist the operator in assembling, operating, and maintaining the Kelco Steel Stand. Read it carefully. It furnishes information and instructions that will help you achieve years of dependable performance.

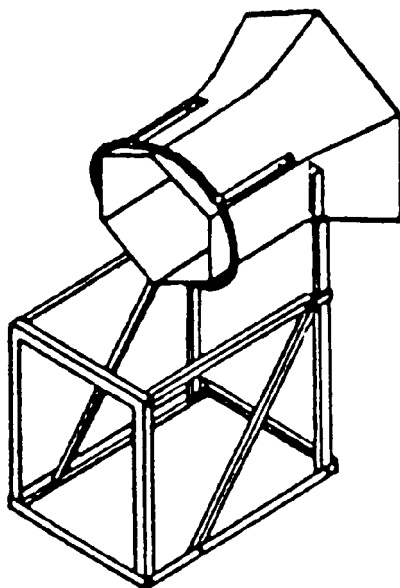
The information in this manual was current at time of printing. Due to possible engineering changes your machine may vary slightly in detail. KELCO Industries reserves the right to design and change the machine as may be necessary without notification.

PACKAGE CONTENTS

BOX MARKED TP2500-F



Instructions for
Assembly and Use



Tree Packager and Steel Stand
Fully Assembled

BOX MARKED TP2530-K OR TP252-K

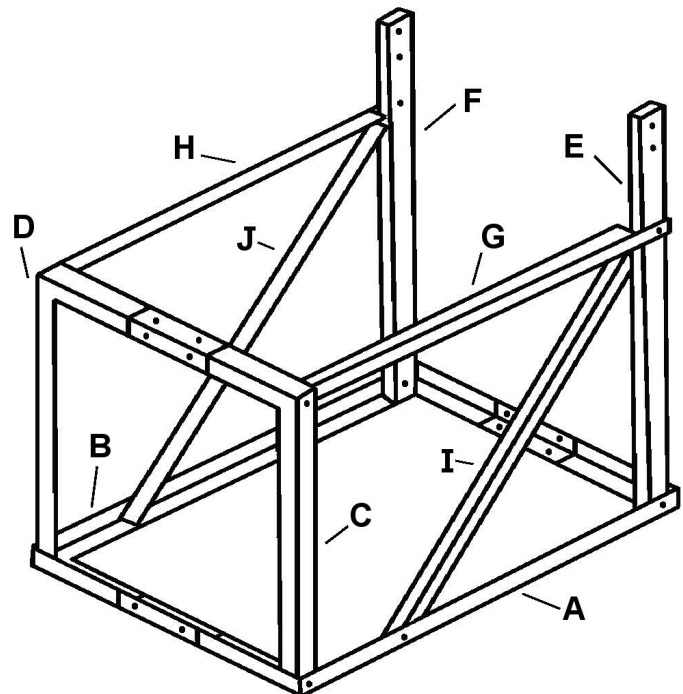
3 Joiner Bars



Bolt Kit containing:

- (18) 3/8" x 3/4" Hex Bolts
- (2) 3/8" x 1" Hex Bolts
- (6) 3/8" x 1-3/4" Hex Bolts
- (26) 3/8" Lock Washers
- (26) 3/8" Hex Nuts

Netting Instructions



KELCO TP252 Steel Stand – Instructions for Assembly & Use (cont'd.)

ASSEMBLY INSTRUCTIONS

Tools Needed: Two 9/16” wrenches. **Note:** Use a Lock Washer and Hex Nut for each Bolt. Finger tighten only, unless directed otherwise.

1. Locate all parts to the Steel Stand.
2. Set the Right and Left Base Sections on a flat surface so that the angle iron lays flat and the ends aligned to form a rectangle. These two parts are identical.
3. Install 2 of the Joiner Bars to connect the Base Sections where the ends meet. For each Joiner Bar, use four 3/4” Hex Bolts. The nuts can be tightened on the bolts.
4. Use the third Joiner Bar to connect the two Front Frame Sections to each other, also using four 3/4” Hex Bolts. The nuts can be tightened on the bolts.
5. Hold the connected Front Frame Sections upright like an upside-down “U”, with the two ends inside the front corners of the Base. Match the holes at the front corners of the Base with the holes in the Front Frame adjacent to the front corners. Bolt these pieces together, finger tight, using two 3/4” Hex Bolts. The second hole from the corner will not be used.
6. Place the Right Upright Strut inside the right rear corner of the Base, lined up with the second hole from the corner. The tab on the Right Upright Strut is on the right side near the top, and points forward (toward the Front Frame). Bolt this upright in place, finger tight, using a 1-3/4” Hex Bolt. The hole at the corner will not be used.
7. Place the Right Top Brace between the top right corner of the Front Frame and the tab on the Right Upright Strut. The front end of the Right Top Brace fits inside the top right corner of the Front Frame. The rear end has a tab that is placed flat against the inside of the tab on the Upright. Use a 3/4” Hex Bolt, Bolt, finger tight, to connect the Right Top Brace to the Front Frame. Insert a 1” Hex Bolt, without a washer and nut at this time, through the hole in the Top Brace and the tab on the Upright.
8. Hold the Right Diagonal Brace angled between the tab on the Right Upright Strut and the hole along the right side of the Base. Slide the hole in the upper end of the Diagonal Brace onto the bolt connecting the tab on the Upright and the Top Brace, and finger tighten a nut and washer onto the bolt. This bolt now holds, from outside to inside (left to right), the tab on the Right Upright, the tab on the Right Top Brace, and the Diagonal Brace. Use a 3/4” Hex Bolt to attach the lower end of the Diagonal Brace to the hole positioned along the side of the Base for this purpose.
9. Assemble the Left Upright Strut, Left Top Brace, and Left Diagonal Brace on the left side of the Steel Stand similar to the right side. Refer to Steps 6 through 8 for the sequence.
10. Tighten all bolts making sure the Steel Stand is squared up.
11. To attach your Kelco Table Top Tree Packager to the Steel Stand, un-bolt the L-Bracket (if already attached) and set it aside. Then position the Packager between the two Uprights of the Steel Stand with the narrow end of the cone pointing forward. Match the two holes on each steel Side Bracket of the Packager with those at the top of each Upright. Use the four 1-3/4” Hex Bolts to attach the Tree Packager in place. Fully tightened the nuts on the bolts.
12. If desired, the base of the TP252 Steel Stand can be bolted to two 8-foot 2x6's to stabilize the Packager and prevent it from moving while in use.

KELCO TP252 Steel Stand – Instructions for Assembly & Use (cont'd.)

WARRANTY

Your Kelco product is sent to you directly from our factory. If you should have any problems that can not be resolved with your machine by the enclosed literature, call us at 1-800-343-4057. If it cannot be corrected we will send you a new machine.

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