



Gunnard G25 Giant Tree Stand

Instructions for Assembly and Use

GENERAL INFORMATION

This manual will assist you in assembling, operating, and maintaining the **Gunnard G25 Tree Stand**. Read it carefully, as it furnishes information and instructions that will help you achieve years of dependable performance.

PARTS LIST

Your **Gunnard G25 Tree Stand** was shipped in two cartons. The contents are as follows:

Carton G25-P:	1 4-Gallon Pan Assembly
Carton G25-L:	1 Center Leg Section (Cross-Base) 4 5/16" Bolts (3/4" Long) 8 Guy Rods 4 1/4" Bolts (2 1/2" Long) w/Nuts 4 Rope Collars w/Chains 4 Leg Extensions 4 Turnbuckles 4 3/8" Bolts (4" Long) for 1 Set of Instructions Leveling the G25 Tree Stand

ASSEMBLY INSTRUCTIONS

1.	Bolt the Pan Assembly to the Center Leg Section using the 5/16" Bolts. <u>Note:</u> Attach all four Bolts no more than halfway, then begin tightening the Bolts little by little.
2.	Lay the tree down with the butt raised for easier working. Using a bow saw or similar tool, cut off at least 1/2 of the tree butt so that the tree can drink water.
3.	Select a group of branches about 50 to 58 inches above the butt of the tree where you will attach the rope collars (see diagram on page 2).
4.	Position the Pan onto the butt of the tree and rotate the Pan so that the centering screw is secure fastened into the butt of the tree.
5.	Wrap one rope around the trunk just above the selected branches and thread the chain and excess rope through the open rope eye. Cinch this Rope Collar tight around the tree trunk. Attach the other 3 Rope Collars similarly around the trunk, positioned so the 4 chains are each on a different side of the tree (ie. up, down, left, right relative to the tree lying down).
6.	(a) Link two Guy Rods together and attach one pair to each chain. (b) Hook one Turnbuckle to each pair of Guy Rods. (c) Adjust and attach one Turnbuckle to the tab on top of each leg on the Center Leg Section. (d) Adjust the Guy Rods to fit an appropriate link of chain. (e) Turn the Turnbuckles clockwise to tighten, adjusting all four Turnbuckles to secure the stand to the tree, in what will be a near vertical position when you stand the tree up.
7.	With a helper, stand the tree up making sure to hold onto both the pan and the tree. USE EXTREME CAUTION! Too much strain on the legs will cause the centering screw to pull out of the tree butt. This will allow the tree to TOPPLE OVER!
8.	If the tree leans to one side, loosen the Turnbuckle on that side and tighten the one on the opposite side. TIGHTEN TURNBUCKLES ONLY BY HAND – DO NOT USE TOOLS. Overtightening the Turnbuckles may cause the tree stand to bend or break.

Continued on the reverse side

9.	Insert one Leg Extension with the side that has 2 holes pointing up into one leg on the Center Leg Section. The threaded nut at the outer end of the Extension will also be pointing up. The Extension can be set to 4 different positions, represented by the 4 holes through the sides of the Extension. If you want to use either of the 2 shorter positions, you will first need to remove the 5/16" Pan Bolt on this side. Slide the Leg Extension to the desired position being sure to line up the side holes with the matching holes on the leg. Secure the Leg Extension with a 1/4" Bolt and Nut. Re-attach the 5/16" Pan Bolt if necessary. Repeat this process with the other 3 Leg Extensions.
10.	Keep the water level above the base of the tree butt at all times. If the level drops below the butt it may seal over with pitch and stop taking up water. Then a fresh cut in the base of the tree would be required. Filling the pan once a day should be adequate.

CAUTION: To prevent damage – Adjust the Turnbuckles by hand only. USE NO TOOLS. The tree can only be straightened by first loosening the Turnbuckle on one side and then taking up the slack by tightening the Turnbuckle on the opposite side -- by hand only. If this procedure is followed, this G25 Tree Stand will not break and no excess force will be applied.

INSTRUCTIONS FOR LEVELING THE TREE STAND

1.	The four 3/8" Bolts are for leveling the tree stand. Insert each bolt from the bottom up into the outer end of legs on the Leg Extension. The heads of the bolts should be pointed towards and rest on the floor.
2.	Screw these Bolts fully into the Leg Extensions. Then, one by one, adjust the bolts to achieve the desired bolt positions where the tree and tree stand are leveled.

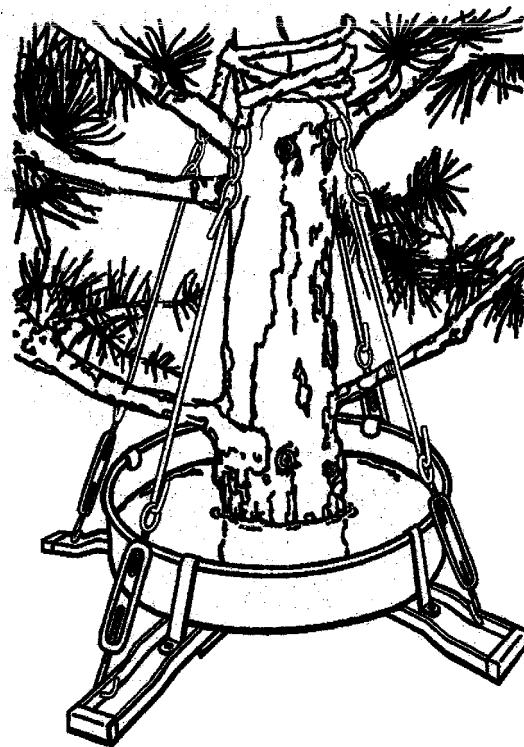


Diagram of G20 Tree Stand
(similar to G25 Stand but without the Leg Extensions)

KELCO INDUSTRIES

PO Box 160 / Milbridge, ME 04658
Voice 800-343-4057 / Fax 207-546-2791
www.kelcomaine.com