

GENERAL INFORMATION

The purpose of this manual is to assist the operator in assembling, operating, and maintaining the KELCO Clamp-On Machine. Read it carefully. It furnishes information and instructions that will help you achieve years of dependable performance.

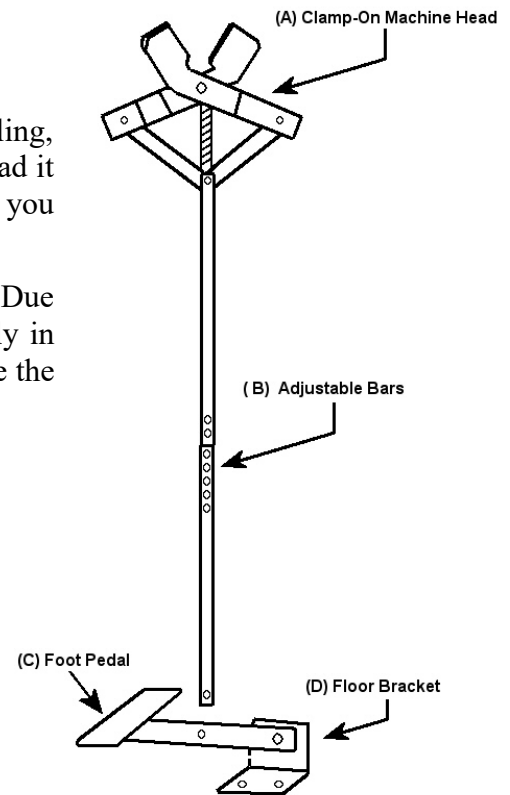
The information in this manual was current at time of printing. Due to possible engineering changes your machine may vary slightly in detail. KELCO Industries reserves the right to design and change the machine as may be necessary without notification.

PACKING LIST

- 1 ea. Clamp-On Machine Head with Adjustable Bars
- 1 ea. Foot Pedal with Floor Bracket
- 1 ea. Packing List and Instructions

ASSEMBLY INSTRUCTIONS

1. Cut a 3" x 12" rectangular hole in front portion of your table to accommodate machine.
2. Screw or bolt (with 1/4" screws and/or bolts not included) machine (A) in place.
3. Adjustable bars (B) are packaged for shipment in a folded position. Loosen the two 1/4" bolts connecting the two halves of the adjustable bars and rotate the loose bar 180 degrees to straighten and extend the two bars. Retighten the 1/4" bolts.
4. Attach the foot pedal/floor bracket assembly (C & D) to the bottom of the adjustable bars (B) with the included 5/16" nut & bolt (attached at mid-point of foot the pedal).
5. If you can attach the floor bracket (D) to your floor:
 - Align the foot pedal/floor bracket assembly (C) to a position on floor which is comfortable for you. Mark the location of foot pedal mounting bracket on floor.
 - Fasten the floor bracket (D) using two 1/4" or 5/16" lag bolts or screws (not included) to the area you previously marked on floor.
6. If your floor is cement or you do not want to attach the floor bracket (D) to your floor, then place a piece of plywood beneath table and follow above procedure for attaching foot pedal/floor bracket assembly.
7. The foot pedal can be raised or lowered by removing the 1/4" bolts on your adjustable bars and repositioning where the upper and lower of parts of the adjustable bars meet.



OPERATING INSTRUCTIONS

1. Place one clamp on your clamp-style wreath ring into the open jaws of the Kelco AH00 Clamp-On Machine. The jaws are set at the factory to take clamp rings from size 8" to 14". If you are using larger rings, remove jaw adjustment screw (G).
2. Take any type of green or decorative twig by the bunch and place into open jaws of clamp ring.
3. Step down on pedal to close jaws and clamp material to ring.
4. Remove closed clamp from jaws and move left or right to next open clamp on ring.
5. Repeat steps 2 & 3 until you have gone completely around the ring.
6. For Holly Clamp Rings, insert the provided 2" adjuster screw in rear of machine (A) and screw in full length for proper jaw adjustment.

MAINTENANCE

Friction and sap may prevent jaws from returning to full width. A 5 - 1 solution of ammonia and water will remove the sap from the machine.

A few drops of oil on friction surfaces should provide the extra lubrication to make the jaws move freely.

PLEASE NOTE: Your AH00 Kelco Clamp-On Machine is new and has been freshly painted. Your clamp rings may have a difficult time sliding into the open jaws, even after using your adjustment screw.

If this does occur, take a file and file the inside opening of the jaws to remove all paint. This should solve any ring fit problems.

WARRANTY

Your Kelco product is sent to you directly from our factory. If you should have any problems that can not be resolved with your machine by the enclosed literature, call us at 1-800-343-4057. If it cannot be corrected we will send you a new machine

AH00 PARTS LIST

AH00SP	Replacement Springs	AH00-RFP	Replacement Foot Pedal Assembly
AH00B	Bushing for Clamp-On Jaws	AH00J	Replacement Jaws

KELCO INDUSTRIES
PO Box 160 / Milbridge, ME 04658
Voice 800-343-4057 / Fax 207-546-2791
www.kelcomaine.com