



AH00T Foot Clamp Machine Table Instructions for Assembly and Use

PACKING LIST

CARTON 1 AH00T-K	1 – AH00T-AP Adapter Plate	2 – 5/16" x 3/4 Hex Bolts
	1 – AH00T-FPL Foot Pedal	3 – 5/16" x 3/4 Round Head Bolts
	1 – AH00T-FPAS 36" Foot Pedal	5 – 5/16" Nylon Stop Nuts
	Adapter Strut (angle iron)	6 – 1/4" x 3/4" Hex Bolts
	1 – 3/8" x 4-1/2" Hex Bolt (may be attached to Adapter Strut)	1 – Set of Instructions
CARTON 2 K102-TC	1 – Table Top	Bolt Kit:
	1 – Table Tray	14 – 1/4" x 3/4" Hex Bolts
	1 – Tray Bracket	14 – 1/4" Flat Washers
		14 – 1/4" Lock Washers
		14 – 1/4" Hex Nuts
CARTON 3 K102-TL	4 Table Legs	

ASSEMBLY INSTRUCTIONS

1. Remove the Foot Pedal from your AH00 Clamp Machine. Set both the Foot Pedal and Clamp Machine assemblies aside.
2. Place the Table Top upside down on a flat surface (floor). Attach the Table Tray, Table Tray Brace, and all 4 Table Legs using the hardware from the K102-TC Bolt Kit (14 Hex Bolts, Flat Washers, Lock Washers and Hex Nuts). Stand the Table Assembly right-side-up on legs. Note that the Table Tray is at the rear of the table.
3. Attach the Foot Pedal Strut to the rear Table Legs so that it spans near the floor between the two legs. Use two of the 5/16" Hex Bolts and Lock Nuts to attach the ends of the Strut to the holes at the bottom of the legs. The tabs at the center of the Strut must be facing the front of the Wreath Machine.
4. Attach the new (long) Foot Pedal to the center tabs on the Foot Pedal Strut using the 3/8" x 4-1/2" Hex Bolt (may come attached to the tabs). The Foot Pedal will extend to the front of the Wreath Machine.
5. Place the Adapter Plate over your AH00 Foot Clamp Machine so that the Clamp Machine Jaws stick up through the slot in the Adapter Plate, and so that three holes in the Adapter Plate line up with three mounting holes in the Clamp Machine (you may need to flip or rotate the Adapter Plate in order to meet these two conditions). Use the three 5/16" Round Head Bolts and Lock Nuts to attach the Adapter Plate to the Clamp Machine (place the Bolts through the holes in the Adapter Plate, and attach the Lock Nuts from under the Clamp Machine).
6. Place the Adapter Plate/Clamp Machine assembly in the opening in the Table Top so that the Clamp Machine is towards the front of the table, and the Jaws are pointing up. Line up the 6

perimeter holes in the Adapter Plate with the holes in the Table Top opening. Use 6 of the 1/4" x 3/4" Hex Bolts to attach this assembly to the table.

7. From underneath the table, fasten the Clamp Machine Actuator Bar to the Foot Pedal using the 3/4" x 1-1/2" Hex Bolt and 3/4" Nylon Stop Nut that came with your AH00 Foot Clamp Machine. Be sure the pedal is adjusted to approximately 3" to 4" above the floor.

Note: The foot pedal assembly which came with your AH00 Foot Clamp Machine will not be needed when using this table.