



AH002T Foot Clamp Machine Table Instructions for Assembly and Use

PACKING LIST

CARTON 1 AH002T-K	1 – AH002T-AP Adapter Plate 1 – AH00T-FPAS 36” Foot Pedal Adapter Strut (angle iron) Bolt Kit: 2 – 5/16” x 3/4”L Hex Bolts 2 – 5/16” Nylon Stop Nuts 8 – 1/4” x 3/4”L Hex Bolts 1 – Set of Instructions
CARTON 2 K102-TC	1 – Table Top 1 – Table Tray 1 – Tray Bracket Bolt Kit: 14 – 1/4” x 3/4”L Hex Bolts 14 – 1/4” Flat Washers 14 – 1/4” Lock Washers 14 – 1/4” Hex Nuts
CARTON 3 K102-TL	4 Table Legs

ASSEMBLY INSTRUCTIONS

1. Remove the Foot Pedal from your AH002 Clamp Machine. Set both the Foot Pedal and Clamp Machine assemblies aside.
2. Place the Table Top upside down on a flat surface (floor). Attach the Table Tray, Table Tray Brace, and all 4 Table Legs using the hardware from the K102-TC Bolt Kit (14 Hex Cap Screws, Flat Washers, Lock Washers and Hex Nuts). Stand the Table Assembly right-side-up on legs. Note that the Table Tray is at the rear of the table.
3. Next, attach the Foot Pedal Adapter Strut between the rear Table Legs. Use the 5/16” bolts and nuts to bolt the Strut to the legs. You may need to drill two holes, one near the bottom of each rear leg, to accommodate the bolts. Each hole should be 5/16” to 3/8” diameter, at the back of the leg, and about 2” to 4” above the leg bottom. The tabs at the center of the Strut must be facing the front of the Wreath Machine.
4. Using the 3/8” bolt, 3/8” stop nut and foot pedal that came with your AH002 Clamp Machine, attach the Foot Pedal to the two center tabs on the Adapter Strut. The Foot Pedal will extend to the front of the Wreath Machine.
5. Place your AH002 Foot Clamp Machine over the opening in the Table Top so that it fits to the front four holes around the opening. Fasten loosely with 4 of the 1/4” x 3/4” Machine Screws.
6. Place the AH002T-AP Adapter Plate onto the table behind the Clamp Machine to cover the rest of the opening in the Table Top. Fit it to the rear four holes (front edge of the Adapter Plate may need to slide under rear edge of the Clamp Machine) and fasten the Adapter Plate with 4 of the 1/4” x 3/4” Machine Screws. Tighten all 8 Machine Screws.
7. From underneath the table, fasten the Clamp Machine Actuator Bar to the Foot Pedal using the 1/4” x 3/4” Hex Head Cap Screw and 1/4” Nylon Stop Nut that came with your AH002 Clamp Machine. Be sure the pedal is adjusted to approximately 3” to 4” above the floor.

Note: The floor mount plate which came with your AH002 Clamp Machine will not be needed when using this table.